

Date: Thursday, 14/08/2008 12:58:53 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACER
Job Number : 41248	
Estimate Number : 13066	
P.O. Number :	Part Number : D36811
This Issue : 14/08/2008 S.O. No. :	Drawing Number : D3681 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 35814	Material :
Written By : <u>14/08.08.14</u>	Due Date : 21/08/2008 Qty: 100 Um: Each
Checked & Approved By :	
Comment : Est Rev A new issue 07-10-30 DD verified by:	
Est Rev:B Ecn 1056 Rev A dwg DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T03125W058	ALUM TUBE .3125 x .058w
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Comment: Qty.: 0.3570 f(s)/Unit Total : 35.7000 f(s)

Material:

(M6061T6T0.313W.058)

Batch: M107172M107112M105839 → 36 inchesmmf 08/08/18

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA7118 DWG D3681

FOLIO REV: AADWG REV: A

2-DEBURR AS REQUIRED

SA 08/08/19

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/08/19

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JL 08/08/20

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PAH they8/8/20SL

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Drawing Name: SPACER

Job Number: 41248

Part Number: D36811

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



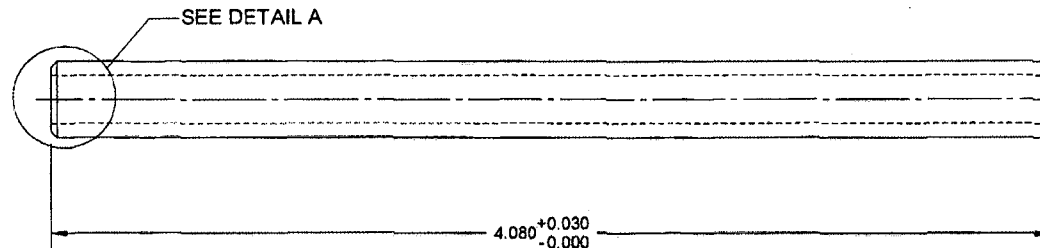
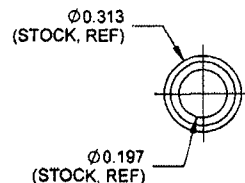
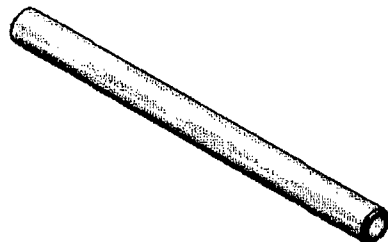
08/08/20 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



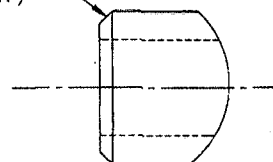
mf 08-08-20



D3681-1 SPACER

w/o 41248

0.025 X 45°
CHAMFER
(TYP)



**DETAIL A
(SCALE 4:1)**

RELEASED
07-11-08

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
(REF. DART SPEC. M8061T6T0 313W.058)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

A NEW ISSUE		DC 07.11.08	
REV.	DESCRIPTION	BY	DATE
DESIGN	BC	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	SC		
CHECKED	W	DRAWING NO.	REV. A
MFG. APPR.	EP	D3681	SHEET 1 OF 1
APPROVED	W	TITLE	SCALE
DE APPR.	#	SPACER	2:1
DATE	07.11.08	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSONS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

